

LIGHT ENGINE ACCESSORIES

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INTRODUCING LAMINA'S LIGHT ENGINE ACCESSORIES

Lamina® is pleased to offer you these accessories with our array of award winning LED products. These parts have been carefully chosen and developed to work with our LED light engines to help you quickly prove out your design and even go to market if you find them appropriate. Our Application Engineers are ready to help you select the right parts for your project. Please do not hesitate to give us a call as we are eager to work with you.

HEAT SINK SELECTION

Lamina's light engines should maintain LED die junction temperatures at or below maximum rated temperatures. Lamina's LED light engines provide very efficient transfer of heat from the individual LED die to the heat sink. Additionally, a heat sink with sufficient cooling capacity must be selected to maintain the LED die junction below the maximum rated temperature. Lamina's heat sinks have been sized for Lamina's standard products and to accommodate a range of desired operating conditions. Proper heat sink sizing is determined by a number of factors, including those listed below:

- Power Dissipated (Watts) Determined by the light engine part number and associated drive parameters chosen for operating the LED Light Engine.
- Ambient Conditions Ambient temperature, free or forced convection of air, etc.
- Thermal Path Thermal interface material, light engine attachment method, surface area and conductivity of fixture housing the heat sink.
- Desired Lifetime and Lumen Maintenance Lower LED junction temperatures result in longer lifetimes and higher light output over life. Increasing heat sink size will generally help to lower LED operating temperatures.
- Desired Light Output LED luminous output is affected by the temperature at which the LEDs operate. Red and amber are more affected than blue, green and white. Increasing heat sink size will generally help to lower LED operating temperatures and result in higher light output.

Lamina® developed a selection of radial heat sinks to enable easy and rapid prototyping of designs with Lamina's light engines. These heat sinks have been designed to maximize the thermal performance of high brightness LED light engines while allowing design flexibility.

Lamina® heat sinks are:

 Designed for optimal thermal performance with Lamina's Atlas™ NT-4000 and Titan™ NT-5000 families of light engines

- · Radial Shaped for design flexibility
- · Drilled and tapped for ease of assembly
- · Anodized for enhanced thermal performance
- Designed for a wide range of mounting positions

Assembly Recommendations

Lamina's light engines are designed to attach to heat sinks using screws with thermal grease in the joint or by using conductive epoxy. All Lamina® heat sinks are drilled and tapped to accept the recommended fasteners. More information on recommended attachment methods can be found in *Lamina's Connection Guide* for Lamina's LED Light Engines at www.laminalighting.com.

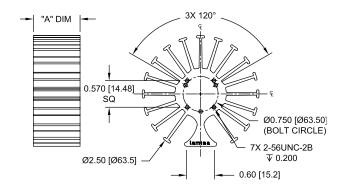






ATLAS™ HEAT SINK MECHANICAL SPECIFICATIONS

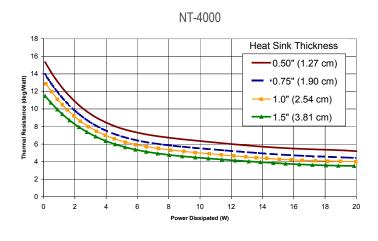
NT-4000



NT-4000 Heat Compatibility

Heat Sink Part Number	Dimension "A"
HS-4050-0345	0.5"
HS-4075-0345	0.75"
HS-4100-0345	1.0"
HS-4150-0345	1.5"

ATLAS™ HEAT SINK THERMAL RESISTANCE



ATLAS™ HEAT SINK TEMPERATURE RISE OVER AMBIENT

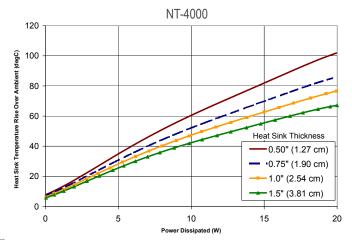


Figure 1.

Lamina's heat sinks come in four different thicknesses ("A" Dimension), from 0.5" (12.7 mm) to 1.5" (38.1 mm) thick. Table 1 lists the applicable sizes for Lamina's standard Atlas™ NT-4000 products.

Table 1

Note: 1. For the higher wattage red and amber light engines additional forced convection is necessary. Additional convection can be achieved by attaching a CPU style fan to the back of the heat sink, connecting the fan to the paddles of the heat sink.

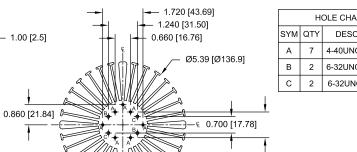
Note 2. Applicable heat sinks when operated at rated LED light engine power, 25°C ambient and unrestricted convection.

Figure 2.

Figure 3.

TITAN™HEAT SINK MECHANICAL SPECIFICATIONS

NT-5000 (HS-5100-0346)



1.100 [27.94] -

Figure 4. Units: Inches [millimeters]

HOLE CHART							
SYM QTY DESCRIPTION							
Α	7	4-40UNC-2B ▼ 0.20					
В	2	6-32UNC-2B ▼ 0.20					
С	2	6-32UNC-2B THRU					

TITAN™ HEAT SINK THERMAL RESISTANCE

0.87 [22.1]

NT-5000 (HS-5100-0346)

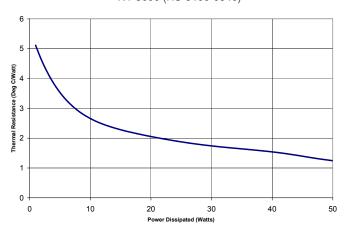


Figure 5.

TITAN™ HEAT SINK TEMPERATURE RISE OVER AMBIENT

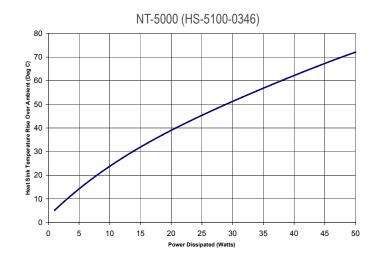


Figure 6.

TITAN™HEAT SINK MECHANICAL SPECIFICATIONS

NT-5000 (HS-5200-0493)

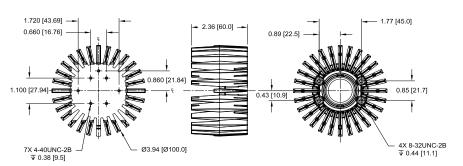


Figure 7.
Units: Inches [millimeters]

TITAN™ HEAT SINK THERMAL RESISTANCE

NT-5000 (HS-5200-0493)

1.80

1.80

1.80

1.80

1.10

1.10

1.10

1.10

1.00

0.0 5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0 50.0

Figure 8.

TITAN™HEAT SINK TEMPERATURE RISE OVER AMBIENT

NT-5000 (HS-5200-0493)

70.0

60.0

98 40.0

10.0

10.0

50.0

10.0

10.0

10.0

Applied Power to LED (W)

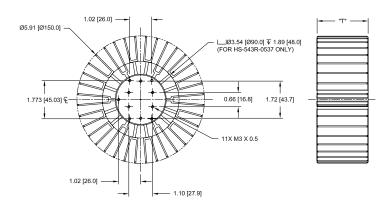
Figure 9.

TITANTURBO™ HEAT SINK MECHANICAL SPECIFICATIONS

NT-5000 (HS-5410-0537), (HS-5430-0537), and (HS-543R-0537)

Part Number	"T" Dim.	CBore Depth
HS-5410-0537	1.18 [30.0]	0.00
HS-5430-0537	2.95 [75.0]	0.00
HS-543R-0537	2.95 [75.0]	1.89 [48.0]

Figure 10. Units: Inches [millimeters]



TITANTURBO™ HEAT SINK THERMAL RESISTANCE

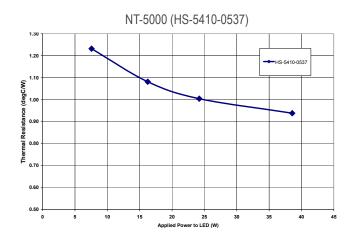


Figure 11.

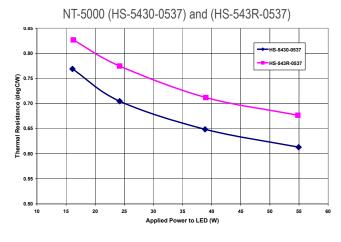
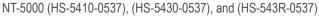


Figure 12.

TITANTURBO™ HEAT SINK TEMPERATURE RISE OVER AMBIENT



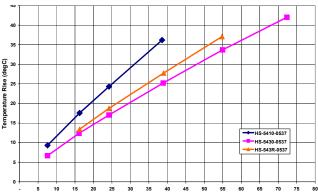


Figure 13.

ATLAS™ NT-4000 OP SERIES

Optical Characteristics

General Characteristics Lens Material Optical Grade PMMA Holder Material PC ABS Operating Ambient Temperature Range -10°C / +80°C Storage Temperature Range -10°C / +80°C

Optical Performance

Warm White (NT-42D1-0425) and Daylight White (NT-42D0-0426)

Lens Part Number	Type of Lens	Typical Total Beam Divergence [1]	Fig. #	Typ. Efficiency
OP-4LN2-0492	Narrow Beam	17°	9	75%
OP-4FM1-0442	Medium Beam	32°	10	86%
OP-4FW1-0441	Wide Beam	38°	10	84%

Optical Performance RGB (NT-43F0-0424)

Lens Part Number	Type of Lens	Typical Total Beam Divergence [1]	Fig. #	Typ. Efficiency
OP-4LN1-0457	Narrow Beam	17°	9	73%
OP-4FM1-0442	Medium Beam	34°	10	86%
OP-4FW1-0441	Wide Beam	38°	10	84%

Table 2. Lamina® now offers optics with narrow, medium and wide beam distributions designed for the Atlas product family. Lamina®, working with Fraen Corporation, has developed optics and optic holders based on Fraen's popular FHS series. Atlas optics are designed to produce homogeneous beam distributions with high collection efficiencies. The optic holders are designed to attach to Lamina's EZ-Connect Board.

Table 3. Notes: 1. The typical total divergence is the full angle measured where the luminous intensity is half of the peak value.

Table 4. Notes: 1. The typical total divergence is the full angle measured where the luminous intensity is half of the peak value.

ATLAS™ OPTIC MECHANICAL DIMENSIONS

NT-4000 Narrow (OP-4LN1-0457 and (OP-4LN2-0492)

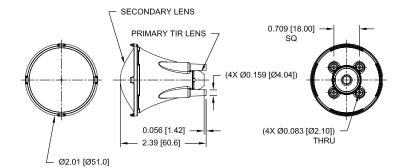


Figure 14. Units: Inches [millimeters]

NT-4000 Medium (OP-4FM1-0442) and Wide OP-4FW1-0441

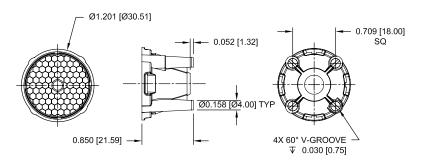


Figure 15. Units: Inches [millimeters]

ATLAS™ OPTIC RELATIVE LUMINOUS INTENSITY CURVE

Warm White (NT-42D1-0425) and Daylight White (NT-42D0-0426)

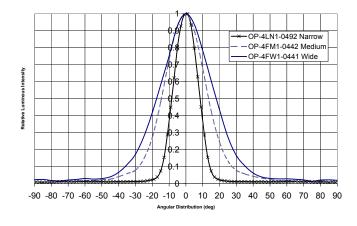


Figure 16.

Typical Illuminance Characteristics

, i									
Product	Drive Current	Distance from Soi		,	, ,			[FT]	
	(mA)	1	2	5	10	3.3	6.6	16.4	32.8
Warm White Light Engine	- NT-42D1-042	25							
OP-4LN2-0492 - Narrow	700 1050	1228 1627	307 407	49 65	12.3 16.3	114 151	29 38	5 6	1.1 1.5
OP-4FM1-0442 - Medium	700 1050	351 463	88 115	14 19	3.5 4.6	33 43	8 11	1 2	0.3 0.4
OP-4FW1-0441 - Wide	700 1050	228 301	57 75	9 12	2.3 3.0	21 28	5 7	1 1	0.2 0.3
Daylight White Light Engir	ne - NT-42D0-	0426							
OP-4LN2-0492 - Narrow	700 1050	1921 2435	480 609	77 97	19.2 24.4	179 225	45 57	7 9	1.8 2.3
OP-4FM1-0442 - Medium	700 1050	549 696	137 174	22 28	5.5 7.0	51 65	13 16	2	0.5 0.6
OP-4FW1-0441 - Wide	700 1050	356 452	89 113	14 18	3.6 4.5	33 42	8 11	1 2	0.3 0.4

Table 5.

ATLAS™ RELATIVE LUMINOUS INTENSITY CURVES

RGB (NT-43F0-0424) Light Engine with Narrow Optic

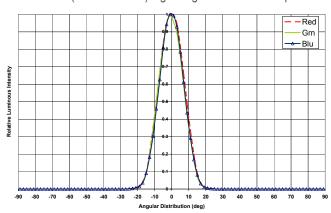


Figure 17.

ATLAS™ RELATIVE LUMINOUS INTENSITY CURVES

RGB (NT-43F0-0424) Light Engine with Medium Optic

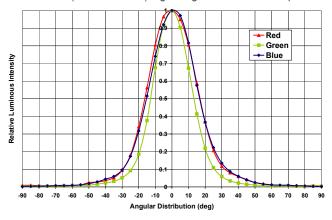


Figure 18.

ATLAS™ RELATIVE LUMINOUS INTENSITY CURVES

RGB (NT-43F0-0424) Light Engine with Wide Optic

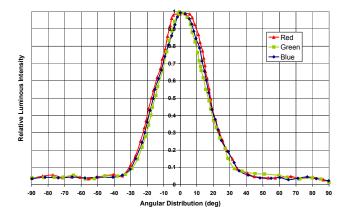


Figure 19.

Typical Illuminance Characteristics RGB (NT-43F0-0424) Light Engine

Product	Drive Current	Illuminance (Lux) Distance from Source [M]			Illuminance (fc) Distance from Source [F]				
	(mA)	1	2	5	10	3.3	6.6	16.4	32.8
OP-4LN1-0457 Narrow									
Red	350	376	94	15	3.8	35	9	1	0.3
	525	545	136	22	5.4	51	13	2	0.5
Green	350	775	194	31	7.7	72	18	3	0.7
	525	1013	253	41	10.1	84	24	4	0.9
Blue	350	169	48	7	1.7	16	4	1	0.2
	525	233	58	9	2.3	22	5	1	0.2
OP-4FM1-0442 Medium									
Red	350	125	31	5	1.3	12	3	1	0.1
	525	183	46	7	1.8	17	4	1	0.2
Green	350	309	77	13	3.1	29	7	1	0.3
	525	402	100	16	4.0	37	9	2	0.4
Blue	350 525	53 72	13 18	2	0.5 0.7	5 7	1 2	0.2	0.0 0.1
OP-4FW1-0441 Wide									
Red	350	116	29	5	1.2	11	3	0.4	0.1
	525	168	42	7	1.7	16	4	0.6	0.2
Green	350	146	37	6	1.5	14	3	0.5	0.1
	525	189	47	8	1.9	18	4	0.7	0.2
Blue	350 525	42 59	10 15	2 2	0.4 0.6	4	1 1	0.2	0.0 0.1

Table 6.

TITAN TM NT-5000 OPTIC - OP SERIES

Lamina's Titan™ Series is available in 3050K Warm White, 4700K Daylight White and RGB. The Titan 3050K Warm White delivers 600+ lumens from a single point. Enhanced red and orange color spectrum and a CRI of 80 make this product ideal for incandescent and halogen replacements. The Titan RGB, through three independently controlled input and output channels (red, green and blue), produces any of 16,000,000 beautifully saturated and blended colors (including white with variable color temperature) from a single point source.

Lamina® now offers optics with narrow, medium, and wide beam distributions designed for the NT-5000 product family. The optics were designed in collaboration with Transducin Optics, LLC.

Each optic is supplied with an optic mount that is compatible with Lamina® heat sinks, interchangeable lens for medium and wide beam, and assembly instructions.

Optical Characteristics

General Characteristics	
Lens Material	Optical Grade PMMA
Holder Material	ABS
Operating Ambient Temperature Range	-10°C / +50°C
Storage Temperature Range	-10°C / +50°C

Optical Performance Warm White (NT-52D0-0429) and Daylight White (NT-52D1-0430)

Lens Part Number	Type of Lens	Typical Total Beam Divergence [1]	Figure #	Typ. Efficiency
OP-5LN1-0451	Narrow Beam	9	16	72%
OP-5LN2-0445	Narrow	24	15	82%
OP-5LM3-0455	Medium Beam	35	15	82%
OP-5LW4-0456	Wide Beam	48	15	82%
OP-5LN1-0499	Narrow Beam	11	18	70%

Optical Performance, RGB (NT-53F0-0428)

Lens Part Number	Type of Lens	Typical Total Beam Divergence [1]	Figure #	Typ. Efficiency
OP-5LN2-0445	Narrow	24	15	82%
OP-5LM3-0455	Medium Beam	35	15	82%
OP-5LW4-0456	Wide Beam	48	15	82%
OP-5LN1-0499	Narrow Beam	11	18	70%

Table 7.

Table 8.

Notes: 1. The typical total divergence is the full angle measured where the luminous intensity is half of the peak value.

Table 9.

Notes: 1. The typical total divergence is the full angle measured where the luminous intensity is half of the peak value.

TITANTM OPTIC MECHANICAL DIMENSIONS

OP-5LN2-0445, OP-5LM3-0455 and OP-5LW-0456

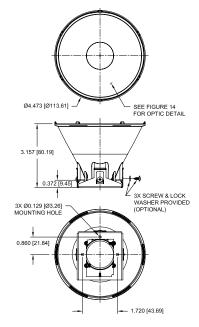


Figure 20.

OP-5LN1-0451

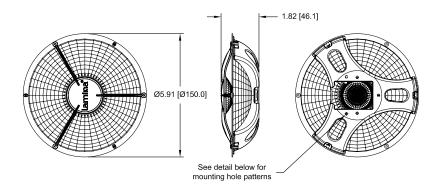
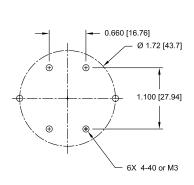


Figure 21.

Mounting Hole Patterns OP-5LN1-0451



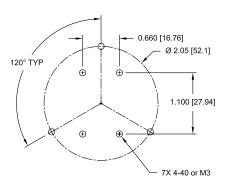
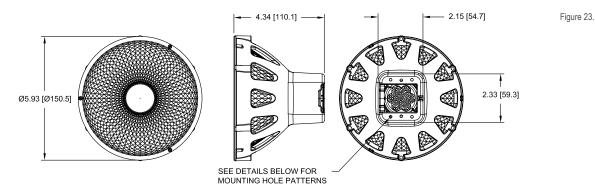


Figure 22.

TITAN TM OPTIC MECHANICAL DIMENSIONS

OP-5LN1-0499



Mounting Hole Patterns OP-5LN1-0499

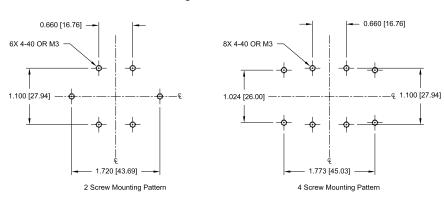


Figure 24.

TITAN TM RELATIVE LUMINOUS INTENSITY CURVES

Warm White (NT-52D1-0430) and Daylight White (NT-52D0-0429) Optics

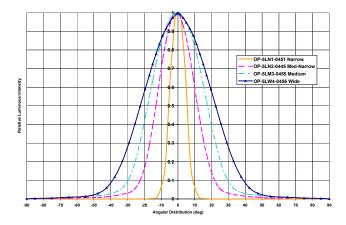


Figure 25.

OP-5LN2-0445 Med-Narrow Luminous Intensity Curves

RGB Optic (NT-53F0-0428)

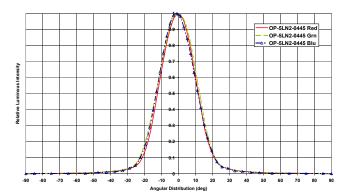


Figure 26.

OP-5LW4-0446 WIDE LUMINOUS INTENSITY CURVES

RGB Optic (NT-53F0-0428)

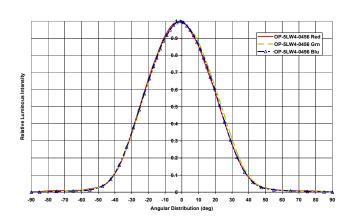


Figure 27.

TITAN™ TYPICAL ILLUMINANCE CHARACTERISTICS

Narrow Optic OP-5LN1-0451

Part Number	Color	Drive Current (mA)	Dist		nce (Lux) m Source		Dis		ince (fc) m Source	[F]
	(IIIA)	1	2	5	10	3.3	6.6	16.4	32.8	
NT-52D1-0430	Warm White	1050 1400	3592 4621	898 1155	144 185	36 46	334 429	83 107	13 17	3 4
NT-52D0-0429	Daylight White	1050 1400	5340 6336	1335 1584	214 254	53 63	496 589	124 147	20 24	5 6

Table 10.

Narrow Optic OP-5LN2-0445

Part Number	Color	Drive Current (mA)	Illuminance (Lux) Distance from Source [M]				Illuminance (fc) Distance from Source [F]			
		` '	1	2	5	10	3.3	6.6	16.4	32.8
NT-52D1-0430	Warm White	1050 1400	2602 3447	551 862	108 138	26 35	242 320	60 80	10 13	2.4 3.2
NT-52D0-0429	Daylight White	1050 1400	3871 4594	968 1149	155 184	39 46	360 427	90 107	14 17	3.6 4.3
NT-53F0-0428	RGB, Red	1050 1400	1098 1571	275 393	44 63	11 16	102 146	26 37	4 6	1.0 1.5
	RGB, Green	1050 1400	1769 2298	442 575	71 92	18 23	164 214	41 53	7 9	1.6 2.1
	RGB, Blue	1050 1400	507 690	127 173	20 28	5 7	47 64	12 16	2	0.5 0.6

Table 11.

Medium Optic OP-5LM3-0455

Part Number	Color	Drive Current (mA)			nce (Lux) n Source		Illuminance (fc) Distance from Source [F]			
		(IIIA)	1	2	5	10	3.3	6.6	16.4	32.8
NT-52D1-0430	Warm White	1050 1400	1408 1864	352 466	56 75	14 19	131 173	33 43	5 7	1.3 1.7
NT-52D0-0429	Daylight White	1050 1400	2094 2485	523 621	84 100	21 25	195 231	47 58	8 9	1.9 2.3
NT-53F0-0428	RGB, Red	1050 1400	552 789	138 197	22 32	5.5 7.9	51 73	13 18	2	0.5 0.7
	RGB, Green	1050 1400	934 1214	234 304	37 49	9.3 12.1	87 113	22 28	4 5	0.9 1.1
	RGB, Blue	1050 1400	247 336	62 84	10 14	2.5 3.4	23 31	6 8	1 1	0.2 0.3

Wide Optic OP-5LW4-0456

Product	Color	Drive Current	Illuminance (Lux) Distance from Source [M]				Illuminance (fc) Distance from Source [F]			
		(mA)	1	2	5	10	3.3	6.6	16.4	32.8
NT-52D1-0430	Warm White	1050 1400	924 1224	231 306	37 49	9.2 12.2	86 114	22 28	3 5	0.9 1.1
NT-52D0-0429	Daylight White	1050 1400	1374 1631	344 408	55 65	13.7 16.3	128 152	32 38	5 6	1.3 1.5
NT-53F0-0428	RGB, Red	1050 1400	357 510	89 128	14 20	3.6 5.1	33 47	8 12	1 2	0.3 0.5
	RGB, Green	1050 1400	585 760	234 190	37 30	5.8 7.6	54 71	14 18	2	0.5 0.7
	RGB, Blue	1050 1400	162 220	40 55	7 9	1.6 2.2	15 20	4 5	1 1	0.2 0.2

ATLAS™ NT-4000 SOLDERING EZ-CONNECT BOARD TO LAMINA'S LIGHT ENGINES

Electrical connections may be made between a PWB and Atlas™ products with lead free solder (Sn96/Ag3.5/Cu0.5) using localized heating on the Atlas™ terminals.

- Mounting holes for Lamina® Optics
- Standard AMP connector
- · Mating color coded wiring harness available

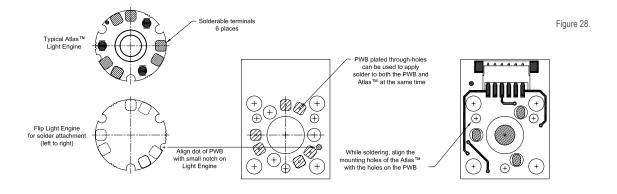


Table 12.

Table 13.

ATLAS™ EZ-CONNECT BOARD

NT-4000 EZ-CONNECT BOARD (EZ-4000-0357)

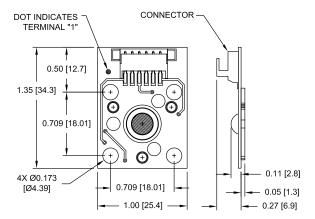


Figure 29.

ATLASTM AND TITANTM WIRING HARNESSES

Atlas™ NT-4000 EZ-Connect Wiring Harness (EZ-46WH-0345)

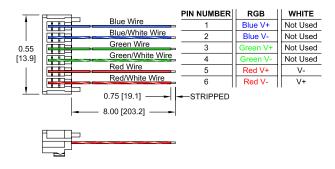


Figure 30. Units: Inches [millimeters]

The same wire harness is used for RGB and White parts. Connector reference AMP P/N 173977-6.

Titan™ NT-5000 EZ-46WH-0354

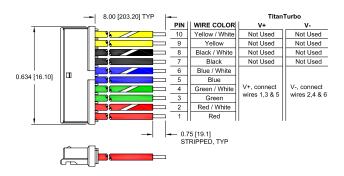


Figure 31. Units: Inches [millimeters] The same wire harness is used for RGB and White parts. Connector reference Molex Header 87438-1043 and Crimp Terminal 87421-0000.

PATENTS, CONNECTIONS, ASSEMBLY, AND PACKAGING

PATENTS

Lamina's light engines may be covered by pending patents and/or one or more of the following U.S. and/or International patents 5876536, 6709749 B, 595880, 6017642, 5565262, 5681444, 5653834, 5581876, 5847935, 5514451, 5747931, 5925203, 5725808, 5929510, 5858145, 5866240, 5953203, 6055151, 614076, 6011330, 6399230, 6914501, 6168490, 6191934, 614075, 6160469, 6300267, 6471805, 6518502, 6739047, 6720859, 6759940, 6518502, 6670856 B1, 6720859, 6713862 B2, WO 00/47399, WO 00/26152, WO 98/19339, 5082804, ZL99808762.9, 69623930, 69628549, 69629572, 805785, 69628549, 843621, 932500, 805785, 812258, 843621, 932500, 805785, 812258, 843621, 932500, 3327556, 3267299, 3226281, 3405545, 320630, 295695, 284068, 546471, 805785, 812258, 843621, 6455930, 6759940, 6713862, 7095053 7098483.

ELECTRICAL CONNECTIONS

The LED light engines are available with or without Lamina's EZ-Connect Board. EZ-Connect adapter boards have AMP connectors for solderless connections to Lamina's wiring harness.

As with many electrical devices, RMA type solder flux should be used to prepare the solder pads before application of solder. Ensure proper strain relief of wires attached to the light engine to prevent damage to the light engines solder pads. For more information refer to Lamina's Connection application note AN-05 which can be found on the website at www.laminalighting.com.

Functional test: Parts may be tested using a constant current source set at 25% of specified drive current specified per specification, drawing or datasheet for no more than two seconds without heat sink. Voltage compliance of power source should not exceed forward voltage plus 5 volts.

- 1. Optical and electrical specifications are given for the specified drive @ 25°C junction temperature.
- When using constant current LED drivers with high compliance voltage (Advance, LEDworks, etc. or a custom driver) the output of the supply must be connected to the part before power is applied to the input of the supply.

Assembly Recommendations

Lamina's Light Engines are designed for attachment to a heat sink with conductive epoxy or thermal grease in the joint. For attachment using screws, a 2-56 UNC round head or metric equivalent M2 X 0.4 cheese head screw, 18-8 SS is recommended. When mounting the light engine, position the three screws in the center of each of the three slots. Tighten the three screws evenly, first to about 0.89 inch pounds (10 Newton-centimeter), and then tighten each to a maximum torque of 4 inch pounds (45 Newton-centimeter). Flatness requirement of the surface that the light engine is mounted to is 0.001 inch/inch (1mm/meter).

Packaging - Receiving Parts and Packaging Trays

Your parts will arrive in either custom fitted trays or bulk packaging when appropriate. This packaging was designed or specified to provide the necessary protection during shipment and to take up the least amount of space in your storage area.

Notes

- These products use silicone materials for superior optical performance. Do not expose the part to fluids that
 may react with silicone compounds. See Dow Chemical Form 45-0113D-01, Silicone Fluid Resistance Guide.
- 2. Ray trace models are available upon request.
- 3. Lamina® may make process or materials changes affecting the performance or other characteristics of our products. The products supplied after such changes will continue to meet published specifications, but may not be identical to product supplied as samples or under prior orders.
- 4. All specifications are based on mounting the LED array to a heat sink using the specified hardware and thermal grease (e.g. Wakefield P/N 120). The heat sink must meet the specified flatness requirement. Mounting using screws and thermal tape may damage the device.

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RoHS and Warranty

LAMINA LIGHT ENGINES COMPLY WITH ROHS RESTRICTIONS

Lamina Light Engines are compliant with all of the criteria proposed by the European RoHS Directive 2002/95/ EC for hazardous material content in electronic and electrical equipment as listed in Annex 1A and 1B of the WEEE Directive.

In addition to containing no mercury, Lamina's LED Light Engines have the following environmental advantages over traditional light sources:

- · High energy efficiency
- Long lifetime
- Fully dimmable
- · Very low IR and UV radiation

For attachment of electrical connections Lamina recommends the use of lead-free solder.

WARRANTY STATEMENT

Lamina Lighting, Incorporated (Seller) extends warranty on goods produced by the Seller for one (1) year from original date of shipment, that the goods sold hereunder are new and free from substantive defects in workmanship and materials. This warranty extends only to the Buyer and not to indirect purchasers or users. Seller's liability under the foregoing warranty is limited to replacement of goods or repair of defects or refund of the purchase price at the Seller's sole option. The above warranty does not apply to defects resulting from the improper or inadequate maintenance, unauthorized modification, improper use or operation outside of Seller's specifications for the product, abuse, neglect or accident. THE ABOVE WARRANTY IS EXCLUSIVE AND NO OTHER WARRANTY, WHETHER WRITTEN OR ORAL, IS EXPRESSED OR IMPLIED. LAMINA LIGHTING INCORPORATED SPECIFICALLY DISCLAIMS THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. - LAMINA LIGHTING INCORPORATED - June 21, 2006.





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